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ADJUSTMENT OF SERVO UNIT

IMPORTANT → Before adjusting the servo unit, the loading gate must be properly adjusted..

To adjust the servo unit proceed as follows

1. Turn the adjustment screw (A) counter-clockwise to release the piston of the Becket Harcum valve. Continue turning until the screw is not in contact with the cap (B).

NOTE: The servo air cylinder (AL-114A) will retract and the servo lever (AL-103B) will contact the cylinder housing.

2. Turn the adjustment screw (A) clockwise until the Becket Harcum valve piston is fully depressed. Continue turning until the servo lever (AL-103B) moves away from the servo cylinder housing 1/16".
3. Lock the adjustment screw (A) in place using the locking nut.

